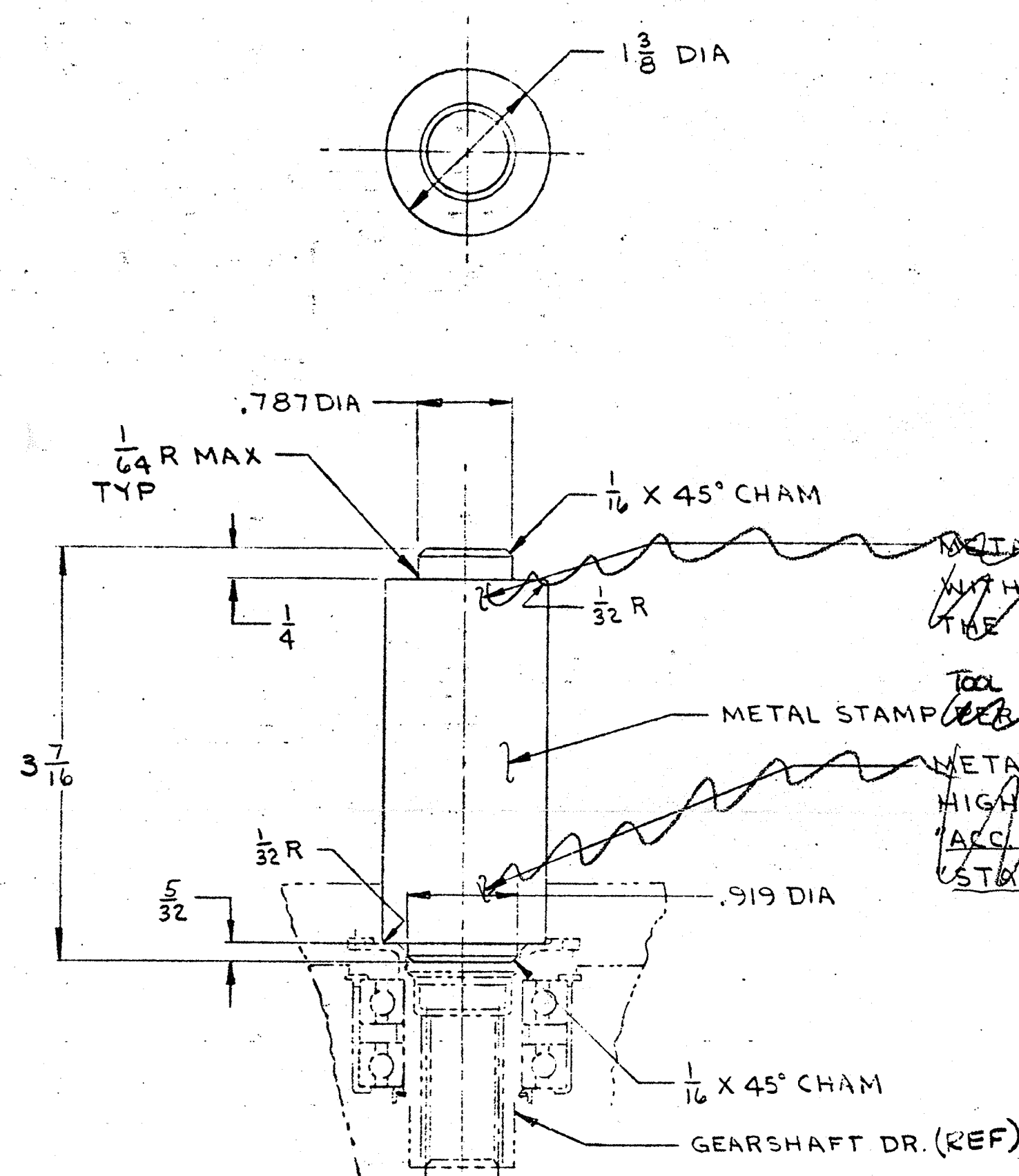


6796949

REVISIONS			
1.2	DESCRIPTION	DATE	APPROVAL



CONTROLLED DOCUMENT

AUG 02 2016

JOB NUMBER
01-5044

SHOP COPY

6796949
SHT 1 OF 1

EACH ITEM PURCHASED SEPARATELY
MUST BE STAMPED OR ETCHED WITH
TOOL NUMBER AND DETAIL NUMBER.
IF SUITABLE OR SUFFICIENT AREA
NOT AVAILABLE, ATTACH TAG.

AMS 2400
NUMBER
SPEC SUMMARY (REF)

SPECIAL INSPECTION AND TEST REQUIREMENTS
WHEN PART OR ASSEMBLY REQUIRES MAGNETIC AND/OR PENETRANT INSPECTION, THERE MUST BE A QUALIFIED INSPECTOR OPERATING AND INSPECTING. WHEN PART OR ASSEMBLY REQUIRES COATING, COATING AND COATING MATERIALS GOVERNMENT CERTIFIED. ADDITIONAL QUALITIES HAVING GOVERNMENT CERTIFICATION MUST HAVE GOVERNMENT APPROVAL. APPROVALS ARE AT THE DISCRETION OF THE GOVERNMENT AND PLATING REQUIREMENTS WHERE APPLICABLE.

ALL PARTS, OTHER THAN EXPERIMENTAL, MANUFACTURED OR PRODUCED TO THIS DRAWING INCLUDING REPLACEMENT PARTS, ARE SUBJECT TO QUALITY CONTROL PER SPECIFICATION REQUIREMENTS AND ALL SPEC NOTICES THEREOF, AND TO TESTING PER SPECIFICATIONS AND BULLETINS GOVERNING THE QUALIFICATION, APPROVAL, AND RELIABILITY OF ALLISON PRODUCTS. MFG. PROCESSES MUST INCLUDE PARTICIPATION BY ALLISON ENGINEERING AND QUALITY CONTROL REPRESENTATIVES UNLESS OTHERWISE AUTHORIZED BY ALLISON.

USED ON ENGINE MODELS:
T63-A-5, YT63-A-5, 3.1

UNLESS OTHERWISE SPECIFIED: TOL. ON ANGLES 1° TOL. ON THREE PLACE DECIMALS ±.010 TOL. ON FOUR PLACE DECIMALS ±.005 FOUR-PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC	APPROVALS DRAWN: [Signature] CHECKED: [Signature] CHP. DR. [Signature] METALLURGY [Signature] ENGR. 1 [Signature] ENGR. 2 [Signature] ENGR. 3 [Signature] FINAL [Signature]	DATE 6-21-12 6-27-12 6-27-12 6-27-12 6-27-12 6-27-12 6-27-12	ALLISON DIVISION GENERAL MOTORS CORPORATION INDIANAPOLIS, INDIANA TITLE DRIFT, INSTALLATION, ACCESSORY GEAR BOX BEARINGS
MATL. [Signature] HEAT TREAT [Signature] RELD OR BRASS RC 36-40 SURFACE TREATMENT [Signature] INSPECTION [Signature]	REVIEW APPROVAL [Signature]	CODE 73342	SIZE C
SEE NOTE		SCALE FULL	DETAIL 1:1

